

**155 MM M107
SHELL FORGINGS
COMPLETE READY TO FILL**



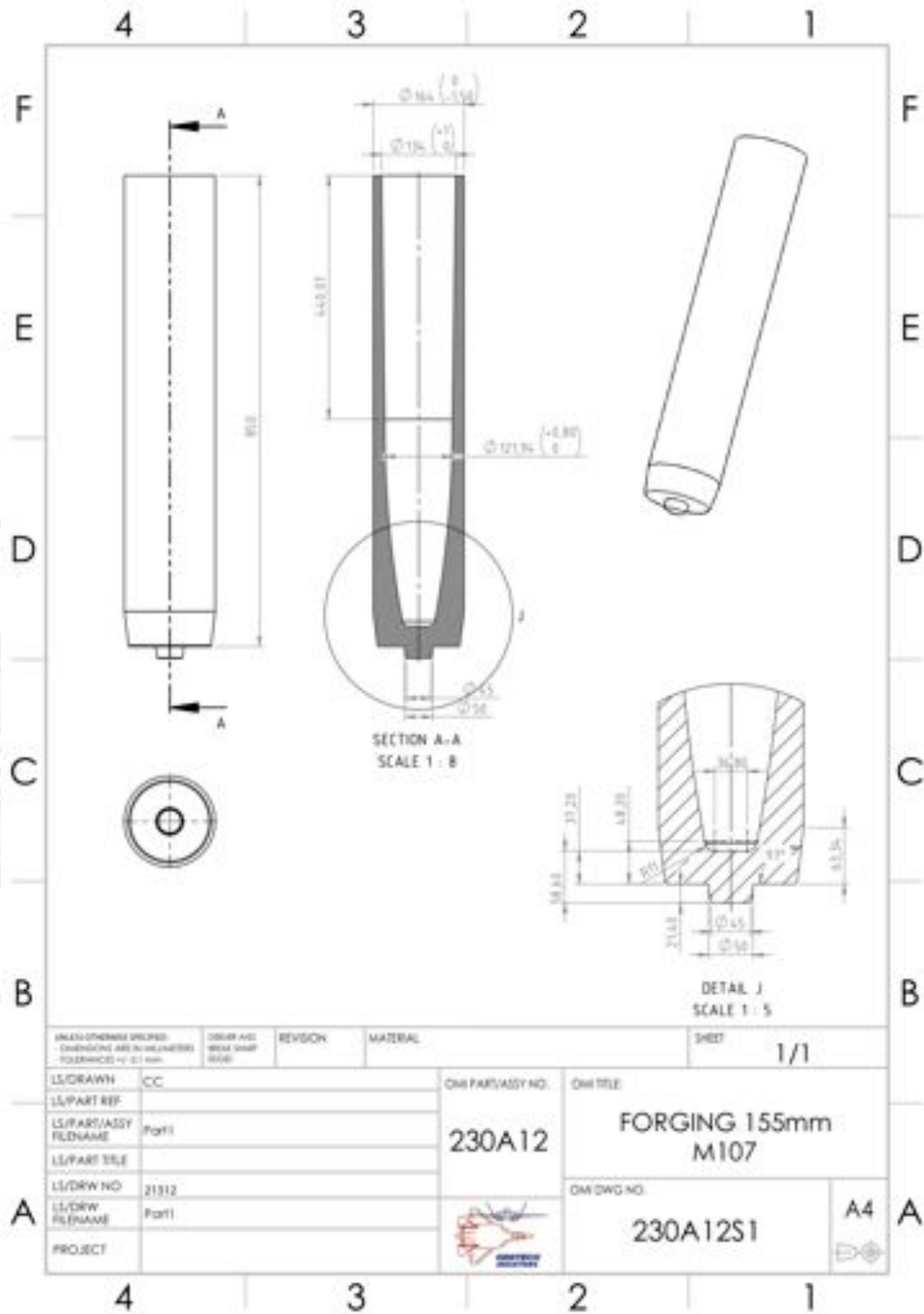
FORGING

155 MM HOWITZER SHELL M107



SPECS: Howitzer Projectile M107 standard Ready to Fill

Property	Value	Notes
Length	850 mm	n/a
Diameter (max)	155 mm	n/a
Mass	44000 g +/- 480 g	n/a
Material	Carbon Steel	n/a
Process 1	Hot Forged	1500 Ton Deep Draw Hydraulic Press
Process 2	Precision Machined	C.N.C Machining Centres
Process 3	Copper Fitted	n/a
Process 4	Hardened & Tempered	n/a
Process 5	Phosphated	n/a
Process 6	Painted	Customer specs
Inspection 1	100% Hardness Check	each production lot
Inspection 2	100% Magna Flux Check	each production lot
Inspection 3	Dye Penetration Test	Random Audit
Packing	Carton Box	3 Forgings per C.B
Packaging	Wooden Crates	Sea worthy suitable for export



CAPACITY OUTPUT RATE

	CALIBRE	OUTPUT PER MONTH (*)	UNITARY MASS Kg
01	105 mm	10,000	12.50
02	120 mm	> 8,000	8.53
03	155 mm	6,000 to 8,000	44.00

(*) Commencing within 30 days after receipt of:

- Firm Purchase Order (P.O)
- End User Certificate (Soft – not authenticated)
- Down Payment (partial shipments / pro-rate payments)

ENQUIRIES

REF #821-155

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